

**Garant**

**Indexable insert for turning CC.T 09T304, for medium machining, Grade: HB7140-2**

**Order data**

Order number	260150 HB7140-2
GTIN	4067263315568
Item class	21G

**Technical description**

ISO code indexable insert	CCMT 09T304
Cutting speed $v_c$ main application	60 - 200 m/min
Finishing/roughing assignment	Finishing
Grade	HB7140-2
Coating	coated
Cutting depth $a_p$	0.2 - 4 mm
Feed $f$	0.1 - 0.4 mm/rev.
Tool material	Carbide
Chip breaker	VM
Cutting conditions	heavily interrupted

Corner radius	0.4 mm
Main application	M
Tolerance	M
Number of changes/inserts	2
Type of product	Indexable insert for turning